## NON-STEADY-STATE DIFFUSION IN PROGRAMMED HEATING

V. M. GORBACHEV

Institute of Inorganic Chemistry, Sibirian Department of the Academy of Sciences of the U.S.S.R, Novosibirsk, USSR

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The utilization, for programmed heating, of Fick's second equation concerning nonsteady-state diffusion is discussed. Methods for calculating the activation energy of the diffusion process and the factor  $D_0$  of the Arrhenius equation from a single nonisothermal experiment are suggested.

It is well known that Fick's second equation is the mathematical model for nonsteady-state diffusion under isothermal conditions. For the case when the diffusion coefficient is independent of concentration, this equation has the following shape:

$$\frac{\partial c}{\partial t} = D_x \frac{\partial^2 c}{\partial x^2} + D_y \frac{\partial^2 c}{\partial y^2} + D_z \frac{\partial^2 c}{\partial z^2}$$
(1)

However, for a wide range of practical tasks in isotropic media, Eq. (1) may be considered along a single coordinate x:

$$\frac{\partial c}{\partial t} = D \frac{\partial^2 c}{\partial x^2} \tag{2}$$

In the general case, it is assumed that the diffusion coefficient D is related to temperature according to the Arrhenius law:

$$D = D_0 \exp\left(\frac{-E}{RT}\right)$$

The basic differential equation (2) is of great scientific and practical interest in programmed heating following the three most accepted systems:

- 1. Linear heating:  $T = T_0 + at$  or  $\frac{dT}{dt} = a$ .
- 2. Exponential heating:  $T = T_0 \exp(bt)$  or  $\frac{dT}{dt} = bT$ .
- 3. Hyperbolic heating:  $\frac{1}{T} = \frac{1}{T_0} ct$  or  $\frac{dT}{dt} = cT^2$ .

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Let us write the basic equation (2) in the following form:

$$\frac{1}{\exp\left(\frac{-E}{RT}\right)} \cdot \frac{\partial c}{\partial t} = D_0 \frac{\partial^2 c}{\partial x^2} .$$
(3)

Introducing a new variable  $d\Theta = \exp\left(\frac{-E}{RT}\right) dt$ , Eq. (3) may be written in the accepted form

$$\frac{\partial c}{\partial \Theta} = D_0 \frac{\partial^2 c}{\partial x^2} . \tag{4}$$

It should be considered that, when choosing the characteristics for temperature programming, one will always be able to find a starting temperature  $T_0$  for which  $\exp\left(\frac{-E}{RT}\right) \ge \exp\left(\frac{-E}{RT_0}\right)$ . Then, to simplify the mathematical solution of the task without causing a significant error, one may assume that for the initial boundary conditions  $C = C_0$ , x = 0 and t = 0, the value  $\Theta$  will also be close to zero. In this case, analogously to the classical solution of Fick's second equation under isothermal conditions [1], the following solution will be obtained for Eq. (4):

$$C(x,T) = C_0 \left[ 1 - \frac{2}{\sqrt{\pi}} \int_0^y e^{-y^2} \,\mathrm{d}y \right].$$
 (5)

where  $\int e^{-y^2} dy$  is the probability integral, and  $y^2 = \frac{x^2}{4D_0\Theta}$ . Eq. (5) can also be written in the shape

$$Z = \frac{C_0 - C(x, T)}{C_0} = \frac{2}{\sqrt{\pi}} \int_0^y e^{-y^2} \, \mathrm{d}y = \phi(y) \,. \tag{6}$$

The numerical value of y can be found in statistical probability calculus handbooks for an experimentally determined value of Z. Knowing the value of y, it is then easy to establish the value  $D_0 \Theta$  for a known depth of diffusion x in the given moment.

In an earlier paper [2] we reported a simpler solution for Fick's second equation:

$$\frac{C_0 - C(x, t)}{C_0} = \frac{x^2}{2Dt} .$$
 (7)

Analogously, taking into account the above assumptions, the solution of Fick's second equation for programmed heating is

$$\frac{C_0 - C(x, T)}{C_0} = \frac{x^2}{2D_0\Theta} .$$
 (8)

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Thus, from a corresponding non-isothermal experiment, one will be able to determine the value  $D_0\Theta$ , which – for the different temperature-programming systems – by integration according to [3, (Eq. 12)] will yield

$$D_0 \Theta_a = \frac{D_0}{a} \int_{T_a}^{T} \exp\left(\frac{-E}{RT}\right) dT \simeq \frac{D_0 RT^2}{a(E+2RT)} \exp\left(\frac{-E}{RT}\right)$$
(9)

$$D_0 \Theta_{\rm b} = \frac{D_0}{b} \int_{T_0}^{0} \frac{\exp\left(\frac{-E}{RT}\right)}{T} dT \simeq \frac{D_0 RT}{b(E+RT)} \exp\left(\frac{-E}{RT}\right)$$
(10)

$$D_0 \Theta_c = \frac{D_0}{c} \int_{T_0}^{C} \frac{\exp\left(\frac{-E}{RT}\right)}{T^2} dT \approx \frac{D_0 R}{cE} \exp\left(\frac{-E}{RT}\right)$$
(11)

The linearization of the above equations allows to calculate the activation energy of the diffusion process E and the coefficient  $D_0$ :

$$\ln \frac{D_0 \Theta_a}{T^2} = \frac{-E}{RT} + \ln \frac{D_0 R}{a(E+2RT)}$$
(12)

$$\ln \frac{D_0 \Theta_b}{T} = \frac{-E}{RT} + \ln \frac{D_0 R}{b(E+RT)}$$
(13)

$$\ln D_0 \Theta_c = \frac{-E}{RT} + \ln \frac{D_0 R}{cE} .$$
 (14)

Finally it should be noted that in the general case, the activation energy values E calculated by the two methods suggested in this paper for solving the diffusion equation Eq. (4) will be identical, but the values of the coefficient  $D_0$  will slightly differ.

## References

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